Building Company Competitiveness in Ireland Jan Gallagher & Mike Devaney Enterprise Ireland

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LE GOUVERNEMENT DU GRAND-DUCHÉ DE LUXEMBOURG Ministère de l'Économie

Observatoire de la compétitivité









Enterprise Ireland

Enterprise Ireland was established in 1998 as the Irish State Agency tasked with providing an integrated holistic approach to enterprise development.

Enterprise Ireland is responsible for;

Supporting Irish businesses in the manufacturing and internationally traded service sectors to build scale and expand reach in global markets

Working with research institutions, to secure commercial purpose, leading to jobs and sales and exports, for technologies and ideas developed in Irish research institutions

Providing direct funding to researchers to commercialise their and drive the commercial return on the State's research investment

Enterprise Ireland's Resources

€385m Annual Budget

10 offices across Ireland and an International Network of 33 overseas offices

650 Staff



Global Ambition If you've got the ambition we'll help you take it global.

What we do

- Enterprise Ireland helps companies start, innovate and scale internationally
- Work with 5,000 Irish owned businesses across all sectors of manufacturing and internationally traded services
- Offer leadership, competitiveness, innovation, networking and financial supports made to match ambition at every stage of company development
- Mandate to drive collaboration and commercialisation of statefunded research
- 33 international offices; 10 offices in throughout Ireland
- Key focus is the development and growth of Irish companies in global markets
- Responsibility for FDI in food



Enterprise Ireland

BUILD SCALE

ENTERPRISE IRELAND STRATEGY 2017-2020

EXPAND REACH

DELIVER GLOBAL AMBITION

https://www.enterprise-ireland.com/en/Publications/Reports-Published-Strategies/Strategy-2017-to-2020.pdf

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ERPRISE



where innovation means business

Improving Competitiveness Using Lean Principles

The Irish Experience

Lean - Action Plan for Jobs 2014 to 2018



Disruptive Reforms 2014

- Entrepreneurship
- Export Sales
- National Productivity Step Change
 - El Response Lean Business Offer & Supporting activities

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2015 Action: Additional funding of €1.5 million for IDA Manufacturing, Step Change Programme



2016- Lean Ireland Initiative IDA, Enterprise Ireland, Udaras Na Gaeltachta LEOs Shared Lean Support....working together

2017 & 2018- Lean Ireland Initiative continues

- Lean essential to ability to compete in global markets,
- More than 3 out of 4 participating companies have reported improvements in productivity and / or capacity increases

Hypotheses



A structured yet flexible "Lean" approach to performance

improvement could effect change at National level

A tiered response appropriate to company absorptive capacity and

stage of development

Starting a process will embed lean in the culture of the organisation

Key Points of the Approach

- 1. Lean Business not Lean Manufacturing
- 2. Based on Applied Benchmarking for Competitiveness
- 3. Three tiered offer
- 4. Developed & Managed Lean Consultants
- 5. Results orientated (measurement)

Competitiveness Benchmarking

What is it?

Measuring company performance against the competition across a range of business functions Metrics on profitability, marketing, operations, innovation, productivity and human resources.

Examining the practices in place and the performance being achieved from those practices.

Goal: To improve competitive position.

Key Principles

- It is a context for performance / can't compete in a vacuum!
- You can only effectively manage & improve what you measure

Competitiveness Benchmarking

What You Get?

- Hard facts on how well your business is performing
- Objective comparison against industry norms via international databases
- Company strengths & weaknesses identified
- Ability to make decisions based on facts
- Ability to prioritise opportunities for improvement
- Helps aim for superiority rather than parity (learn & surpass)



Benchmarking A reality Check

- Tell it as it is
- See it as it is



How does the company view itself?



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Lean Business Offer

• Lean Start: Introduction to Lean concepts /understanding of what lean tools & techniques can do, 7 day interaction, over 1 to 2 months

 Lean Plus: Medium-term business process improvement project resulting in sustained use of Lean techniques, related methodologies & achieves significant measurable gains in capabilities & competitiveness, 3 to 9 months of activity

• Lean Transform: A large scale and holistic company transformation programme,

2 years activity



Lean Works

Companies over 10 employees in ICT, Industrial Products & Food Sectors

At the 833 Projects stage:

- Start Average Savings +€55k
- Plus Average Savings +€145k
- Transform Significant ©

Employment up an average of 11%

Product & Service quality up 30%

Delivery adherence up 43%

Sales up 40%

11,426 people trained in programme

58% appointed Lean Champion

Sales per Employee up €37k = 20% Productivity Improvement

Total productivity gains circa €1,254 million

Lean for Micros Pilot Outcomes

Companies up to 10 employees in local economy

- Annual Cost Savings:
 - Average: €41,000
 - Range: €8,600 to €151,000
 - 1% to 25% of Turnover
- Output / Capacity:
 - Average: 45%
 - Range: 10% 100%
- Other Benefits:
 - Enhanced work environment, teamwork

Lean for Micro

Monsoon Consulting

Objectives: Improve project delivery model, increase transparency, reduce defects....

Challenges: Employee appetite, new ways compatibility concerns, customer communication concerns...

Changes: Two projects to pilot new model for planning, delivery & continuous improvement, from one large project to multiple small projects....

Results:

- 500% faster project delivery to market
- Fewer defects
- Project visibility dramatically increased
- 35% productivity increase

Topflight Travel Company

- Objectives: Map processes, Eliminate waste, Improve communications, Align strategy across entire organisation, Break silos, Instil Lean Culture across entire organisation
- **Challenges**: Processes complex and not very visible, Multi site, Lean service comparator difficulty
- Changes: Increased Customer focus, Challenge status quo, Culture......
- Results:
 - 32% reduction in costs per guest (€250k savings)
 - 45% reduction in planning time
 - 45% improvement in transfer efficiency
 - Improved customer service, reduced poor responses by 36%

Lessons Learned

- 1. Need for a client centric approach
- 2. Need to provide a "support" structure for companies over time (including close working relationships)
- 3. Need for resources
 - SMEs didn't/couldn't know who is a good or a bad consultant,
 - SMEs didn't want to be sold "old rope" or the consultant's favourite solution, they wanted their real issues addressed
 - SMEs required "local" support, typically within an 80 km radius.
- 4. Development of the Lean Service Providers Directory
- 5. People like to hear success stories from their peers
- 6. Need committed team comprising, company core group, Enterprise Ireland, trainer consultants, who accept the challenge to support companies to develop & achieve Lean Best Practice

Strategy & Lean



a National Development Plan for Ireland

Competitiveness	Reach	Innovation
 Price Service levels Quality Delivery / logistics Project completion 	 Pricing model Operations – sales interrelationship Developing new processes for markets 	Lean designValue stream mappingERP

The 3 pillars – Brexit challenge

Lean facilitates achievement of the three pillars

Data on impacts & improvement feed into current and future strategy

Need for further research



A clear, focused academic analysis of the program to study the method & the

impacts

Expect insights gained to have the potential to be of significant interest to

regions and countries that are challenged by improving the competitiveness of

their SMEs

Supporting Documentation

ERPRISE

Oak Tree Press

THE FIVE RINGS OF

LEAN BUSINESS EXCELLENCE

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Practical steps to build competitiveness







http://www.enterprise-ireland.com/en/ **Becoming Lean** Becoming a Lean Service Company

NSAI – SWIFT 11:2013 Driving Competitiveness using Lean



ichard Keegan & Eddie O'Kelly

LEAN SERVICE